

Effective Use of Operating Experience Phillip Greatorex







THE BUSINESS CASE

- Few, if any uncontested markets
- Sustainable competitive advantage hard to develop and often short lived
- **Cost leadership is essential for success**
- People are key to delivering advantage





INDUSTRY ORIGINS FOR LEARNING

INPO & WANO established to 'promote highest levels of safety & reliability, & promote excellence in operating power plant by:

- exchanging information
- encouraging communication, comparison & emulation amongst members'





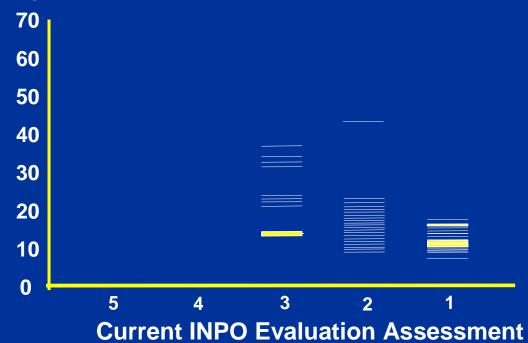
CORNERSTONE PROCESS Peer Evaluation **Operating Experience Feedback Good Practices** Inter-operator personnel exchange Benchmarking performance





COST BENEFITS

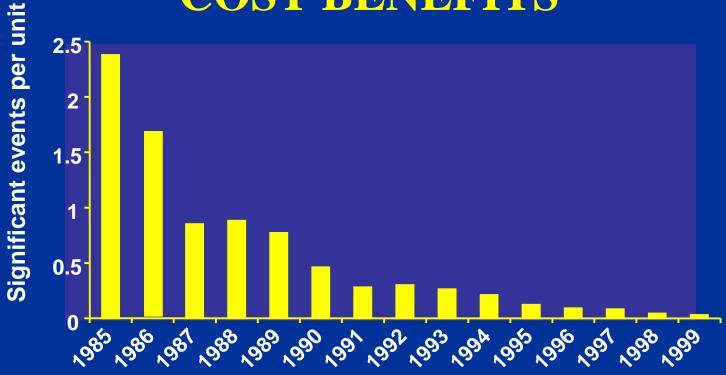
Operations & Maintenance Costs (\$M/kWh)







COST BENEFITS

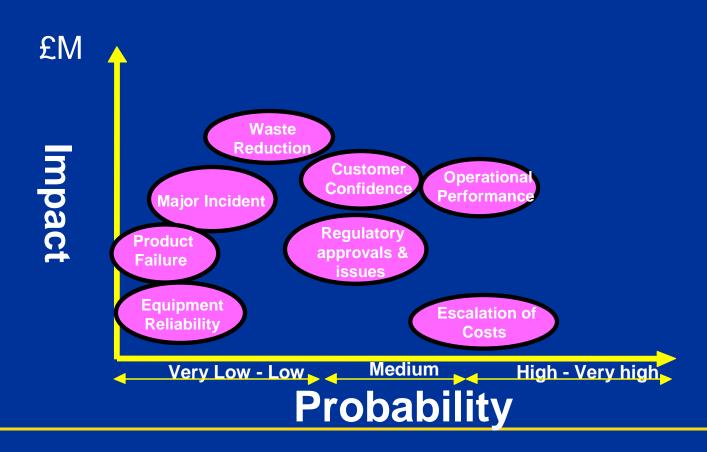


Year





REDUCED RISK













INTERNAL OPERATING EXPERIENCE

- Promote "Blame Tolerant" sharing of errors at all levels in the organisation
- Expect thorough Investigation
- Hold people accountable for completion of Corrective Actions
- © Communicate³





EXTERNAL OPERATING EXPERIENCE

- Screen External events to find value
- Ask "what can we learn from this OE" and NOT "how does this OE not apply"
- Hold people accountable for completion
- of Corrective Actions
- © Communicate³





INTEGRATE OE INTO PLANT PROCESSES

- Work planning processes
- Outage planning processes
- Infrequently performed tests, evolutions or surveillance's
- Engineering processes





COMMUNICATION TO WORKERS

Reinforce values through success

stories

Newsletters

Include OE in to Team Briefs

Just-In-Time OE for pre-job briefs

Target OE to selected staff





INTEGRATE OE INTO TRAINING

- Include experience of human error
- © Communicate OE standards & expectations
- New employee training
- Contract employee training





INTERDEPEDENCIES

Leadership

Teamwork

© Competencies

Communications







LEADERSHIP

- Establishes expectations and accountabilities
- Actively promotes, reinforces & demonstrates commitment to Self Evaluation activities all levels
- Invites reviews by outside organisations
- Sponsors/participates in OE forums and exchange activities
- Evaluates programme effectiveness





TEAMWORK

- Reinforce company OE values and expectation to develop correct attitudes for reporting events and use of OE
- Involve staff in Self Assessment of OE





COMPETENCIES

- Develop human performance competencies, particularly for leaders in areas of:
 - Self Evaluation activities
 - conduct of operations / conservative decisions
 - build up of error prone situations and use of error free tools/techniques
 - coaching





COMMUNICATIONS³

- Proven techniques for compiling OE
- Ready access to OE
- Use communication co-ordinators
- Provide feedback by task observation





OE WARNING FLAGS







WARNING FLAGS

- Low management commitment
- © OE programme not owned by the line
- High reporting thresholds
- Superficial investigations / analysis
- Weaknesses not addressed by Actions
- Overdue Actions





"It is not necessary to change, survival is not mandatory"

W. Edward Denning

